Input: $\quad-50-0 \mathrm{mV}$ to $20-40 \mathrm{VDC}, \mathbf{0 - 2 0 0} \mu \mathrm{A}$ to $\mathbf{1 0 - 5 0 ~ m A D C}$
Wide Ranging I/O
Output: $\quad 0-1 \mathrm{~V}$ to $\pm 10 \mathrm{VDC}$ or 0-2 mA to $\mathbf{4 - 2 0} \mathrm{mA}$
One Minute Setup!

- Non-Interactive Zero \& Span
- One Minute Field Setup for Hundreds of I/O Ranges
- Full 2000 V Input/Output/Power Isolation
- Input and Output LoopTracker LEDs
- Output Test Button
- Built-In Loop Power Supplies for Input and Output


## Applications

- Convert, Boost, Rescale Process Signals
- One Model Covers Multiple Applications
- Interface Process Signals with Panel Meters, PLCs, Recorders, Data Acquisition, DCS, and SCADA Systems


## DC Input Ranges

See table on other side for field selectable ranges. Consult factory for special ranges. System voltages must not exceed socket voltage rating
Voltage: $\quad-50-0 \mathrm{mVDC}$ to $20-40 \mathrm{VDC}$ Bipolar voltage: $\pm 50 \mathrm{mVDC}$ to $\pm 10 \mathrm{VDC}$ Current: $\quad 0-200 \mu \mathrm{ADC}$ to $10-50 \mathrm{mADC}$ Offset: $\quad \pm 100 \%$ max., $\pm 75 \%$ max. for 40 mA input

## Input Impedance

Voltage: $1 \mathrm{M} \Omega$ minimum
Current: $\quad 50 \Omega$ typical
Input voltage burden (current) 1 VDC at 20 mA

## Common Mode Rejection

120 dB minimum

## Input Loop Power Supply

18 VDC nom., unregulated, 25 mADC , max. ripple, $<1.5$ Vp-p May be selectively wired for sinking or sourcing mA input

## LoopTracker

Variable brightness LEDs indicate I/O loop level and status

## DC Output Ranges

See table on other side for field selectable ranges. Consult
factory for special ranges. Internal jumper for output reversal
Voltage, 10 mA max.: $0-1 \mathrm{VDC}$ to $0-10 \mathrm{VDC}$
Bipolar voltage: $\pm 1 \mathrm{VDC}$ to $\pm 10 \mathrm{VDC}$
Current: $\quad 0-2 \mathrm{mADC}$ to $0-20 \mathrm{mADC}$
20 V compliance, $1000 \Omega$ at 20 mA

## Output Calibration

Non-interactive multi-turn zero and span potentiometers $\pm 15 \%$ of span adjustment range typical
Output Loop Power Supply
20 VDC nominal, regulated, 25 mADC, max. ripple $<10 \mathrm{mVRMS}$

## Output Test

Sets output to test level when pressed. Adjustable 0-100\% of span. Potentiometer factory set to approx. $50 \%$ of span.

## Output Ripple and Noise

Less than 10 mVrms

## Linearity

Better than $\pm 0.1 \%$ of span
Ambient Temperature Range and Stability
$-10^{\circ} \mathrm{C}$ to $+60^{\circ} \mathrm{C}$ operating ambient
Better than $\pm 0.02 \%$ of span per ${ }^{\circ} \mathrm{C}$ stability

## Response Time

70 milliseconds typical
DF option: 5 millisecond typical response time

## Isolation

2000 VRMS minimum
Full isolation: power to input, power to output, input to output

## Installation Environment

IP 40, requires installation in panel or enclosure
Use with API 008 or API 008 FS socket
Socket mounts to 35 mm DIN rail or can be surface mounted UL 508C pollution degree 2 environments or better

## Power

Standard: 115 VAC $\pm 10 \%, 50 / 60 \mathrm{~Hz}, 2.5 \mathrm{~W}$ max.
P option: $\quad 85-265$ VAC $50 / 60 \mathrm{~Hz}, 60-300 \mathrm{VDC}, 2.5 \mathrm{~W}$
A230 option: $230 \mathrm{VAC} \pm 10 \%, 50 / 60 \mathrm{~Hz}, 2.5 \mathrm{~W}$ max.
D option: $\quad 9-30$ VDC, 2.5 W typical


## Description

The API 4385 G accepts a DC voltage or current input and provides an optically isolated DC voltage or current output that is linearly related to the input. Typical applications include signal isolation, signal conversion, signal boosting or a combination of the three.
The optical isolation between input and output makes this module useful for ground loop elimination, common mode signal rejection or noise pickup reduction. The module power supply is isolated, resulting in full 3-way (input, output, power) isolation.
The API 4385 G input, output and zero offset can be fieldconfigured via external rotary and slide switches. Zero offset is adjustable in $15 \%$ increments to a maximum of $\pm 100 \%$ of span. Common range settings are on the module label. Noninteractive zero and span adjustments simplifies calibration. Output reversal (4-20 mA input to 20-4 mA output) can be changed via an internal jumper.
The built-in 18 VDC unregulated loop excitation power supply can be used to power passive input devices.

## LoopTracker

API exclusive features include two LoopTracker LEDs (green for input, red for output) that vary in intensity with changes in the process input and output signals. These provide a quick visual picture of your process loop at all times and can greatly aid in saving time during initial startup and/or troubleshooting.

## Output Test

An API exclusive feature includes the Functional Test Button to provide a fixed output (independent of the input) when held depressed. The test output level can be set via a potentiometer from 0 to $100 \%$ of the output span.
The functional test button greatly aids in saving time during initial startup and/or troubleshooting.

## Installation

The API 4385 G plug into an industry standard 8-pin octal socket sold separately. Sockets API 008 and finger-safe API 008 FS allow either DIN rail or panel mounting.
The plug-in design, 3-way isolation, and robust electronics allows the module to be quickly hot-swapped without removing the power or I/O signals.

| Model | Input | Output | Power |
| :---: | :---: | :---: | :---: |
| API 4385 G | Field configurable Specify input range if factory is to set switches | Field configurable <br> Specify output range if factory is to set switches | 115 VAC c ${ }_{\text {c }}$ |
| API 4385 G A230 |  |  | 230 VAC c ${ }^{\text {cid }}$ |
| API 4385 G P |  |  | 85-265 VAC or 60-300 VDC |
| API 4385 G D |  |  | 9-30 VDC |

## Free Factory Setup

Specify I/O ranges if factory is to set switches
Options—add to end of model number
M01 I/0 reversal, such as $4-20 \mathrm{~mA}$ in to $20-4 \mathrm{~mA}$ out
DF 5 millisecond response time, or consult factory DF option will cause output noise levels greater than standard specifications.
U Conformal coating for moisture resistance
Accessories-order as separate line item
API 008 8-pin socket
API 008 FS 8-pin finger-safe socket
API CLP1 Module hold-down spring for high vibration or mobile applications

## Precautions

WARNING! All wiring must be performed by a qualified electrician or instrumentation engineer. See diagram for terminal designations and wiring examples. Consult factory for assistance.
WARNING! Avoid shock hazards! Turn signal input, output, and power off before connecting or disconnecting wiring, or removing or installing module.

## Précautions

ATTENTION! Tout le câblage doit être effectué par un électricien ou ingénieur en instrumentation qualifié. Voir le diagramme pour désignations des bornes et des exemples de câblage. Consulter l'usine pour assistance.
ATTENTION! Éviter les risques de choc! Fermez le signal d'entrée, le signal de sortie et l'alimentation électrique avant de connecter ou de déconnecter le câblage, ou de retirer ou d'installer le module.
API maintains a constant effort to upgrade and improve its products. Specifications are subject to change without notice. See api-usa.com for latest product information. Consult factory for your specific requirements.

?WARNING: This product can expose you to chemicals including lead and nickel, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

## Socket and Mounting

The module requires a protective panel or enclosure. Use API 008 or finger-safe API 008 FS socket. See specifications for maximum allowable socket voltages. Some relay sockets may have lower voltage ratings. The socket clips to a standard 35 mm DIN rail or can be attached to a flat surface using the two mounting holes.

## Range Selection

Set I/O ranges first with the three rotary switches and two slide switches on the side of the module. Popular ranges are listed on the module label.

1. Set the Output Select slide switch A to current (I) or voltage (V) depending on output type.
2. Set the Input Select slide switch C to current (I) or voltage (V) depending on input type. This determines the input impedance for the module, typically $50 \Omega$ for current inputs and $1 \mathrm{M} \Omega$ or greater for voltage inputs.
3. From the range table, find the rotary switch combination that matches your input and output ranges.
4. Set the three rotary switches $\mathbf{B}, \mathbf{D}$, and $\mathbf{E}$ to the values found in the table that match your input and output ranges.
5. Proceed to Calibration and Output Test Function setup.

## Additional Ranges

The table at the bottom right can be used to set up special ranges. For example, if a $1-10 \mathrm{~V}$ input is required:

Set the Input Select switch to V .
Set switch $\mathbf{D}$ to position $\mathbf{C}=10 \mathrm{~V}$.

Set switch E to position $1=+15 \%$ offset
This will create an input range of 1.5 V to 11.5 V . Use the zero and span potentiometers to calibrate output to desired range.


## Signal Input

Polarity must be observed when connecting the signal input. If your transmitter has a current output and provides power to the current loop, wire the device to terminals 6 and 5 . Use a multi-meter to confirm voltage at the transmitter output terminals. Typical voltage may be in the range of 9 to 24 VDC .
A passive input device can be powered by the 18 volt DC power supply at terminal 4 . See wiring diagram for example.

## Signal Output

Polarity must be observed for output wiring connections. If the output does not function, check wiring and polarity.
When set up for current output (switch $\mathbf{A}$ to I), the output current loop will be powered by the API module.

## Module Power

AC power is connected to terminals 1 and 3 . For DC powered modules (D option), polarity MUST be observed. Positive (+) is wired to terminal 1 and negative $(-)$ is wired to terminal 3.

## Calibration

Top-mounted Zero and Span potentiometers calibrate the output.
Note: Perform the following calibration procedure any time switch settings are changed.

1. Apply power to the module and allow a minimum 20 minute warm up time.
2. Using an accurate calibration source, provide an input to the module equal to the minimum input required for the application.
3. Using an accurate measurement device for the output, adjust the Zero potentiometer for the exact minimum output desired. The Zero control should only be adjusted when the input signal is at its minimum. This will produce the corresponding minimum output signal. For example: 4 mA for a $4-20 \mathrm{~mA}$ output or -10 V for a $\pm 10 \mathrm{~V}$ output.
4. Next, set the input at maximum, then adjust the Span pot for the exact maximum output desired. The Span control should only be adjusted when the input signal is at its maximum. This will

| Output | 0-1V | 0-2V | 0-4V | 1-5V | 0-5V | 0-8V | 2-10V | 10V | $\pm 5 \mathrm{~V}$ | $\pm 10 \mathrm{~V}$ | 0-2mA | 2-10mA | 0-10mA | 0-16mA | 4-20mA | 0-20mA |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Switches <br> Input | BDE | BDE | BDE | BDE | BDE | BDE | BDE | BDE | BDE | BDE | BDE | BDE | BDE | BDE | BDE | BDE |
| 0-200 HA | 020 | 820 | 120 | 620 | 920 | 220 | 720 | 320 | 420 | 520 | 020 | 620 | 920 | 220 | 720 | 320 |
| 0-1 mA | 060 | 860 | 160 | 660 | 960 | 260 | 760 | 360 | 460 | 560 | 060 | 660 | 960 | 260 | 760 | 360 |
| 0-2 mA | 000 | 800 | 100 | 600 | 900 | 200 | 700 | 300 | 400 | 500 | 000 | 600 | 900 | 200 | 700 | 300 |
| 0-4 mA | 010 | 810 | 110 | 610 | 910 | 210 | 710 | 310 | 410 | 510 | 010 | 610 | 910 | 210 | 710 | 310 |
| 0-8 mA | 080 | 880 | 180 | 680 | 980 | 280 | 780 | 380 | 480 | 580 | 080 | 680 | 980 | 280 | 780 | 380 |
| 0-10 mA | 040 | 840 | 140 | 640 | 940 | 240 | 740 | 340 | 440 | 540 | 040 | 640 | 940 | 240 | 740 | 340 |
| 0-16 mA | 090 | 890 | 190 | 690 | 990 | 290 | 790 | 390 | 490 | 590 | 090 | 690 | 990 | 290 | 790 | 390 |
| 4-20 mA | 09A | 89A | 19A | 69A | 99A | 29A | 79A | 39A | 49A | 59A | 09A | 69A | 99A | 29A | 79A | 39A |
| 0-20 mA | 050 | 850 | 150 | 650 | 950 | 250 | 750 | 350 | 450 | 550 | 050 | 650 | 950 | 250 | 750 | 350 |
| $10-50 \mathrm{~mA}$ | OCA | 8CA | 1CA | 6CA | 9CA | 2CA | 7CA | 3CA | 4CA | 5CA | OCA | 6CA | 9CA | 2CA | 7CA | 3CA |
| $-50-0 \mathrm{mV}$ | 02F | 82F | 12F | 62F | 92F | 22F | 72F | 32F | 42F | 52F | 02F | 62F | 92F | 22F | 72F | 32F |
| $0-50 \mathrm{mV}$ | 020 | 820 | 120 | 620 | 920 | 220 | 720 | 320 | 420 | 520 | 020 | 620 | 920 | 220 | 720 | 320 |
| 0-100 mV | 030 | 830 | 130 | 630 | 930 | 230 | 730 | 330 | 430 | 530 | 030 | 630 | 930 | 230 | 730 | 330 |
| 0-200 mV | OAO | 8AO | 1A0 | 6AO | 9AO | 2AO | 7A0 | 3A0 | 4A0 | 5AO | OAO | 6 A0 | 9A0 | 2A0 | 7A0 | 3A0 |
| 0-250 mV | 060 | 860 | 160 | 660 | 960 | 260 | 760 | 360 | 460 | 560 | 060 | 660 | 960 | 260 | 760 | 360 |
| 0-400 mV | OBO | 8B0 | 1B0 | 6B0 | 9B0 | 2B0 | 7B0 | 3B0 | 4B0 | 5B0 | OBO | 6B0 | 9B0 | 2B0 | 7B0 | 3B0 |
| 0-500 mV | 000 | 800 | 100 | 600 | 900 | 200 | 700 | 300 | 400 | 500 | 000 | 600 | 900 | 200 | 700 | 300 |
| 0-1 V | 010 | 810 | 110 | 610 | 910 | 210 | 710 | 310 | 410 | 510 | 010 | 610 | 910 | 210 | 710 | 310 |
| 0-2 V | 080 | 880 | 180 | 680 | 980 | 280 | 780 | 380 | 480 | 580 | 080 | 680 | 980 | 280 | 780 | 380 |
| 0-2.5 V | 040 | 840 | 140 | 640 | 940 | 240 | 740 | 340 | 440 | 540 | 040 | 640 | 940 | 240 | 740 | 340 |
| 0-4 V | 090 | 890 | 190 | 690 | 990 | 290 | 790 | 390 | 490 | 590 | 090 | 690 | 990 | 290 | 790 | 390 |
| 0-5 V | 050 | 850 | 150 | 650 | 950 | 250 | 750 | 350 | 450 | 550 | 050 | 650 | 950 | 250 | 750 | 350 |
| 1-5 V | 09A | 89A | 19A | 69A | 99A | 29A | 79A | 39A | 49A | 59A | 09A | 69A | 99A | 29A | 79A | 39A |
| $\pm 5 \mathrm{~V}$ | OC3 | 8C3 | 1C3 | 6C3 | 9 C 3 | 2 C 3 | 7 C 3 | 3C3 | 4C3 | 5C3 | 0C3 | 6C3 | 9 C 3 | 2 C 3 | 7 C 3 | 3C3 |
| 0-10 V | OCO | 8C0 | 1C0 | 6C0 | 9 CO | 2C0 | 7C0 | 3C0 | 4CO | 5C0 | OCO | 6C0 | 9 CO | 2 CO | 7C0 | 3C0 |
| $\pm 10 \mathrm{~V}$ | OD3 | 8D3 | 1D3 | 6D3 | 9D3 | 2D3 | 7D3 | 3D3 | 4D3 | 5D3 | OD3 | 6D3 | 9D3 | 2D3 | 7D3 | 3D3 |
| 0-20 V | ODO | 8D0 | 1D0 | 6DO | 9D0 | 2D0 | 7D0 | 3DO | 4DO | 5D0 | ODO | 6D0 | 9DO | 2D0 | 7D0 | 3D0 |
| 20-40 V | ODF | 8DF | 1DF | 6DF | 9DF | 2DF | 7DF | 3DF | 4DF | 5DF | ODF | 6DF | 9DF | 2DF | 7DF | 3DF |

produce the corresponding maximum output signal. Example: for 4-20 mA output, the Span control will provide adjustment for the 20 mA or high end of the signal.
5. Repeat adjustments for maximum accuracy.

## Output Test Function

The Test button may be pushed to provide a fixed output when depressed. This will drive the device on the output side of the loop (a panel meter, chart recorder, etc.) with a known good signal that can be used as a system diagnostic aid during initial start-up or during troubleshooting. It can be adjusted to vary the output signal from 0 to $100 \%$ of the calibrated output range. When released, the output will return to normal.
Turn the multi-turn Test Range potentiometer while holding the Test Switch depressed until the desired output test level is reached.

## Operation

The API 4385 G input is filtered, either amplified or attenuated as required, then passed through an optical isolation circuit to the output stage.
The green LoopTracker ${ }^{\otimes}$ input LED provides a visual indication that a signal is being sensed by the input circuitry of the module. It also indicates the input signal strength by changing in intensity as the process changes from minimum to maximum.
If the LED fails to illuminate, or fails to change in intensity as the process changes, check the module power or signal input wiring. Note that it may be difficult to see the LEDs under bright lighting conditions. The red LoopTracker output LED provides a visual indication that the output signal is functioning. It becomes brighter as the input and the corresponding output change from minimum to maximum. For a current output, the red LED will only light if the output loop current path is complete. For either current or voltage outputs, failure to illuminate or a failure to change in intensity as the process changes may indicate a problem with the module power or signal output wiring.


